



Tyson Product Specification  
 Product-Brand: 27433-0024  
 Brand: WIP/CMBO

Status - Official  
 Version 12  
 Customer View

Official Date 1/11/2023  
 Issue Date 1/9/2023  
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## Customer View

**Spec Name:** Fully Cooked Pork Sausage Links  
**SAP Short Name:** .80 JMYD FC PK SAU LINK

### Cross References

System ID	System Name	Equivalent
SAPMM	SAP Material Master	027433-0024
SAP4MM	SAP S4 Material Master	10000034754

### GTINs

Source	GTIN UOM	GTIN	Quantity
TU	CS	10077900347549	1

### Legal Description for Sigma

FULLY COOKED PORK SAUSAGE LNKS  
 CARAMEL COLOR ADDED

### Description

Fully Cooked Pork Sausage Links, Caramel Color Added

### Ingredient Statement

Pork, Water. Contains 2% Or Less: Potassium Lactate, Salt, Spices, Sugar, Sodium Phosphate, Dextrose, Monosodium Glutamate, Caramel Color, Sodium Diacetate.

### Country of Origin Labeling

000 - NOT APPLICABLE

### Method of Packaging

30 lbs in a Liner/case:

1. Product is placed into a poly lined master case and poly bag is folded over.
2. The master case is weighed, sealed, labeled, date coded and palletized.

Two- 15lbs pouches in a case:

1. 15 lbs or product placed in VFFS pouch with a 525 mm cut off.
2. Two pouches are placed into case.
3. The master case is weighed, sealed, labeled, date coded and palletized.

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### Packaging Materials

#### Master

PM 99047265 COR KFT CK UTILITY NEW 78975

### Cross References

System ID	System Name	Equivalent
SAPMM	SAP Material Master	99047265
SAP4MM	SAP S4 Material Master	99047265

Quantity: 1 ea

Inside Length: 19.3125 in

Outside Length: 19.625 in

Cube: 1.3285 cf

Tare Weight: 526.1671492 g

Inside Width: 13.25 in

Outside Width: 13.5625 in

Net Tare Weight: 526.1671492 g

Inside Depth: 8 in

Outside Depth: 8.625 in

Alternate for Packaging Material 99047265

PM 99328014 PM#99328014 COR,RSC,KRAFT, JD 30# WIP SUGAR CREEK



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Quantity: 1 ea  
 Outside Length: 19.625 in  
 Cube: 1.4977 cf

Tare Weight: 740 g  
 Outside Width: 13.1875 in

Net Tare Weight: 740 g  
 Outside Depth: 10 in

**Inner**

PM 99051370 PM#51370,BAG,POLY,PLN,SAUS,21.25X16.25X31

**Cross References**

System ID	System Name	Equivalent
SAPMM	SAP Material Master	99051370
SAP4MM	SAP S4 Material Master	99051370

Quantity: 1 ea  
 Color: Clear  
 Gauge: 0.001 in

Tare Weight: 27.764 g  
 Length: 31 in  
 Gusset: 16.25 in

Net Tare Weight: 27.764 g  
 Width: 21.25 in

**Label**

LL 11133363 JD FC Pork Sausage Links (27433-0024; 34754-1912310 MC Plant Printed EST 6911)

**Cross References**

System ID	System Name	Equivalent
SAPMM	SAP Material Master	11133363
SAP4MM	SAP S4 Material Master	11133363

Quantity: 1 ea

Tare Weight: 1 µgq

Net Tare Weight: 1 µgq

LL 11139063 Hillshire BLANK 6X3 DIR THRM 12" OD

**Cross References**

System ID	System Name	Equivalent
SAPMM	SAP Material Master	11139063
SAP4MM	SAP S4 Material Master	11139063

Quantity: 1 ea

Tare Weight: 1 µgq

Net Tare Weight: 1 µgq

LL 11140674 BLANK 4 X 6 DIR THRM 8" OD PLANT ROLL STOCK

**Cross References**

System ID	System Name	Equivalent
SAPMM	SAP Material Master	11140674
SAP4MM	SAP S4 Material Master	11140674

Quantity: 1 ea

Tare Weight: 1 µgq

Net Tare Weight: 1 µgq

LL 11713888 JD FC Pork Sausage Links (27433-0024; 34754-CV002936 MC Plant Printed EST OSI Hearthside )

**Cross References**

System ID	System Name	Equivalent
SAP4MM	SAP S4 Material Master	11713888
SAPMM	SAP Material Master	11713888

Quantity: 1 ea

Tare Weight: 1 µgq

Net Tare Weight: 1 µgq

LL 11735239 JD FC Pork Sausage Links (27433-0024; 34754-1912310 MC Plant Printed Sugar Creek)

**Cross References**



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System ID	System Name	Equivalent
SAP4MM	SAP S4 Material Master	11735239
SAPMM	SAP Material Master	11735239

Quantity: 1 ea

Tare Weight: 1 µgq

Net Tare Weight: 1 µgq

**Weights**

Inner - Fully Cooked Pork Sausage Links (US)

Net Weight: 30 lb    Tare Weight:    Gross Weight:

Min Net Weight:    Max Net Weight:

Inner - Fully Cooked Pork Sausage Links (Metric)

Net Weight: 13.608 kg    Tare Weight:    Gross Weight:

Min Net Weight:    Max Net Weight:

Master Case (US)

Net Weight: 30 lb    Tare Weight: 1.2212 lb    Gross Weight: 31.2212 lb

Min Net Weight:    Max Net Weight:

Master Case (Metric)

Net Weight: 13.608 kg    Tare Weight: 0.5539 kg    Gross Weight: 14.1619 kg

Min Net Weight:    Max Net Weight:

Note: Tare weights are a guide, each plant should determine its own tares.

Weight Indicator: StandardWeight

**Pallet Arrangement**

Cases per Pallet: 42    Cases per Tier (TI): 7    Tiers per Pallet (HI): 6

Note: Follow Pallet Pattern image for pallet arrangement. If no pallet pattern image exists, all boxes shall be column stacked (corner to corner) on the bottom 3 layers of the pallet and cross-stacked (interlocked) on the remaining layers. This does not apply to pallets being stacked with divider slats for blast freezing or pallets with a column stack designed for all tiers.

**PPD (Pallet)**

Pallet Spec: Blue CHEP Pallet / 48 x 40 x 5.56 / 68 lbs / .248lbs

Double Stack: No

**Storage Requirements**

Storage Method: Frozen    Shelf Life: 90 DAY

Minimum Storage Temperature: N/A Maximum Storage Temperature: 0 °F

**Code Date Format**

Code Date    JU : JULIAN : YYJJJ

Advanced Date Code (Weeks)

Maximum Shelf Life Extension    225    \*\*\* Not for Printing on Labels/Packaging

Minimum Remaining Shelf Life (Days) 15

Ship By Days    75

**Piece Count/Pack Information**

	Target	Type	Container Type
Piece Count	600	Link	Case

**Cooking Instructions**

For further processing.



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